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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product id	entifier
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Trade name

: Sika[®] Primer-206 G+P

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Pretreatment agent, Product is not intended for consumer use

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Yapi Kimyasallari A.S. İstanbul Deri Organize Sanayi Bölgesi 2. yol J-7 Parsel / Aydınlı Orhanlı Mevkii 34944 Tuzla / İstanbul Turkey
Telephone	:	+90 216 581 06 00
Telefax	:	+90 216 581 06 99
E-mail address of person responsible for the SDS	:	bilgi@tr.sika.com

1.4 Emergency telephone number

+90 216 581 06 00 / 1260 Ulusal Zehir Danışma Merkezi (UZEM): 114

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Type of product : Mixture

Classification T.R. SEA No 28848

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single ex- posure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.

2.2 Label elements

Labelling T.R. SEA No 28848

SAFETY DATA SHEET

According to 13 December 2014, No:29204, "Ministry of Environment and Urbanization; Regulation on Safety data sheets regarding hazardous substances and mixtures".



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Hazard pictograms			
Signal word	Danger		
Hazard statements	: H225 H317 H319 H336	May cause an all Causes serious e	e liquid and vapour. ergic skin reaction. eye irritation. siness or dizziness.
Supplemental Hazard Statements	: EUH066	Repeated exposuness or cracking.	ure may cause skin dry-
Precautionary statements	: Prevention: P210 P233 P261 P280	open flames and smoking. Keep container ti Avoid breathing o pours/ spray.	heat, hot surfaces, sparks, other ignition sources. No ghtly closed. dust/ fume/ gas/ mist/ va- gloves/ protective clothing/
	P280 Response: P303 + P361 P370 + P378	eye protection/ fa + P353 IF ON SKIN ately all contamin with water. In case of fire: Us	oce protection. (or hair): Take off immedi- nated clothing. Rinse skin se dry sand, dry chemical
		or alcohol-resista	nt foam to extinguish.

Hazardous components which must be listed on the label: ethyl acetate

Hexamethylene diisocyanate, oligomers

Isophorondiisocyanate homopolymer

Additional Labelling:

EUH204 Contains isocyanates. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.



SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No.	T.R. SEA No 28848	Concentration (% w/w)
ethyl acetate	141-78-6 205-500-4	Flam. Liq.2; H225 Eye Irrit.2; H319 STOT SE3; H336	>= 40 - < 60
Hexamethylene diisocyanate, oligomers	28182-81-2 931-274-8	Acute Tox.4; H332 Skin Sens.1; H317 STOT SE3; H335	>= 5 - < 10
Contains: hexamethylene-di-isocyanate <= 0,49 %			
tris(p-isocyanatophenyl) thio- phosphate	4151-51-3 223-981-9	Acute Tox.4; H302	>= 5 - < 10
Contains: chlorobenzene <= 1 %			
Isophorondiisocyanate homo- polymer	53880-05-0 933-047-9 500-125-5	Skin Sens.1B; H317 STOT SE3; H335	>= 5 - < 10
Contains: 3-isocyanatomethyl-3,5,5- trimethylcyclohexyl isocyanate <= 0,49 %			
n-butyl acetate	123-86-4 204-658-1	Flam. Liq.3; H226 STOT SE3; H336	>= 2,5 - < 5
xylene Contains: ethylbenzene <= 25 %	1330-20-7 215-535-7	Flam. Liq.3; H226 Acute Tox.4; H332 Acute Tox.4; H312 Skin Irrit.2; H315 Eye Irrit.2; H319 STOT SE3; H335 STOT RE2; H373 Asp. Tox.1; H304	>= 1 - < 2,5
Substances with a workplace exp			
2-methoxy-1-methylethyl acetate		Flam. Liq.3; H226 STOT SE3; H336	>= 1 - < 2,5
Contains: 2-methoxypropyl acetate <= 1 %			

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SECTION 4: First aid measure	es
4.1 Description of first aid measured	ures
General advice	: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	 Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	 Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	 Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
4.2 Most important symptoms ar	nd effects, both acute and delayed
Symptoms	 Allergic reactions Excessive lachrymation Erythema Loss of balance Vertigo See Section 11 for more detailed information on health effects and symptoms.
Risks	 irritant effects sensitising effects May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness. Repeated exposure may cause skin dryness or cracking.
4.3 Indication of any immediate	medical attention and special treatment needed
Treatment	: Treat symptomatically.

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SECTION 5: Firefighting measures

5.1 Extinguishing media		
Suitable extinguishing media	: Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical	
Unsuitable extinguishing media	: Water High volume water jet	
5.2 Special hazards arising from	the substance or mixture	
Specific hazards during fire- fighting	: Do not use a solid water stream as it may scatter and spread fire.	
Hazardous combustion prod- ucts	: No hazardous combustion products are known	
5.3 Advice for firefighters		
Special protective equipment for firefighters	: In the event of fire, wear self-contained breathing apparatus.	
Further information	: Use water spray to cool unopened containers.	

SECTION 6: Accidental release measures

6.1 Personal precautions, protective	e equipment and emergency procedures
Personal precautions	 Use personal protective equipment. Remove all sources of ignition. Deny access to unprotected persons.
	Beware of vapours accumulating to form explosive concentra- tions. Vapours can accumulate in low areas.
6.2 Environmental precautions	
Environmental precautions	 Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities.
6.3 Methods and material for conta	inment and cleaning up
Methods for cleaning up	Contain spillage, and then collect with non-combustible ab-

sorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local

/ national regulations (see section 13).



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6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

	Advice on safe handling	:	Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asth- ma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the ap- plication area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Follow standard hygiene measures when handling chemical products
	Advice on protection against fire and explosion	:	Use explosion-proof equipment. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take pre- cautionary measures against electrostatic discharges.
	Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
7.2 (Conditions for safe storage, in	cl	uding any incompatibilities
	Requirements for storage areas and containers	:	Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.
	Other data	:	No decomposition if stored and applied as directed.
7.3 \$	Specific end use(s) Specific use(s)	:	Consult most current local Product Data Sheet prior to any use.



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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
ethyl acetate	141-78-6	STEL	400 ppm 1.468 mg/m3	2017/164/EU
Further information	Indicative			
		TWA	200 ppm 734 mg/m3	2017/164/EU
Further information	Indicative			
		STEL	400 ppm 1.468 mg/m3	2017/164/EU
Further information	Indicative			
		TWA	200 ppm 734 mg/m3	2017/164/EU
Further information	Indicative			
xylene	1330-20-7	TWA (8 Hour)	50 ppm 221 mg/m3	TR OEL
Further information	A skin notatio take through t	he skin.	EL identifies the possibility of	. .
		STEL 15 min	100 ppm 442 mg/m3	TR OEL
Further information	A skin notation assigned to the OEL identifies the possibility of significant up- take through the skin.			
		TWA	50 ppm 221 mg/m3	2000/39/EC
Further information	Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	100 ppm 442 mg/m3	2000/39/EC
Further information Identifies the possibility of significant uptake through the skin, Indicative				Indicative
		TWA	50 ppm 221 mg/m3	2000/39/EC
Further information	Identifies the	possibility of significa	ant uptake through the skin,	Indicative
		STEL	100 ppm 442 mg/m3	2000/39/EC
Further information	Identifies the	possibility of significa	ant uptake through the skin,	Indicative
2-methoxy-1- methylethyl ace- tate	108-65-6	TWA (8 Hour)	50 ppm 275 mg/m3	TR OEL
Further information	A skin notation assigned to the OEL identifies the possibility of significant up- take through the skin.			
		STEL 15 min	100 ppm 550 mg/m3	TR OEL
Further information	A skin notatio take through t		EL identifies the possibility of	f significant up-



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8.2 Exposure controls

Personal protective equipment				
Eye protection	:	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water		
Hand protection		Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications.		
		Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (0,4 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.		
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.		
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work- ing limits of the selected respirator. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Meth- ods for determining inhalation exposure). This applies in par- ticular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.		

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	liquid
Colour	:	black
Odour	:	ester-like
Odour Threshold	:	No data available
Flash point	:	-4 °C
Autoignition temperature	:	333 °C



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Decomposition temperature	:	No data available	
Lower explosion limit (Vol-%)	:	2,1 %(V)	
Upper explosion limit (Vol-%)	:	11,5 %(V)	
Flammability	:	No data available	
Explosive properties	:	No data available	
Oxidizing properties	:	No data available	
рН	:	ca. 7	

ing point Boiling point/boiling ra		> 77 °C
Vapour pressure	:	99,9915 hPa
Density	:	ca.1,02 g/cm3 at 20 °C
Water solubility	:	insoluble
Partition coefficient: n octanol/water	- :	No data available
Viscosity, dynamic	:	ca.10 mPa.s at 20 °C
Viscosity, kinematic	:	No data available
Relative vapour densi	ty :	No data available
Evaporation rate	:	No data available

Melting point/range / Freez- : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions



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Hazardous reactions	Stable under recommended storage c	conditions.		
	Vapours may form explosive mixture	with air.		
10.4 Conditions to avoid				
Conditions to avoid	Heat, flames and sparks. Avoid moisture.			
10.5 Incompatible materials				
Materials to avoid	Strong acids and strong bases Oxidizing agents Peroxides			
10.6 Hazardous decomposition products				

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified based on available information.

Components:

ethyl acetate: Acute oral toxicity	: LD50 Oral (Rat): > 5.000 mg/kg	
Acute inhalation toxicity	: LC50 (Rat): ca. 1.600 mg/l Exposure time: 4 h Test atmosphere: vapour	
Acute dermal toxicity	: LD50 Dermal (Rabbit): > 5.000 mg/l	kg
Hexamethylene diisocyanate Acute oral toxicity	, oligomers: : LD50 Oral (Rat): > 5.000 mg/kg	
Acute inhalation toxicity	: Acute toxicity estimate: 1,5 mg/l Test atmosphere: dust/mist Method: Expert judgement	
tris(p-isocyanatophenyl) thio	nhosnhata:	
Acute oral toxicity	: LD50 Oral (Rat): > 675 mg/kg Remarks: see user defined free text	t
Acute inhalation toxicity	: LC50 (Rat): 5,721 mg/l Exposure time: 4 h Test atmosphere: dust/mist	



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n-butyl acetate: Acute oral toxicity	: LD50 Oral (Rat): > 5.000 mg/kg		
Acute inhalation toxicity	: LC50 (Rat): 23,4 mg/l Exposure time: 4 h Test atmosphere: vapour		
Acute dermal toxicity	: LD50 Dermal (Rabbit): > 5.000 mg/kg	I	
xylene: Acute oral toxicity	: LD50 Oral (Rat): 3.523 mg/kg		
Acute dermal toxicity	: LD50 Dermal (Rabbit): 1.700 mg/kg		
2-methoxy-1-methylethyl	acetate:		
Acute oral toxicity			
Acute dermal toxicity	: LD50 Dermal (Rabbit): > 5.000 mg/kg	I	
Skin corrosion/irritation			
	use skin dryness or cracking.		
Serious eye damage/eye irritation			
Causes serious eye irritatio			
Respiratory or skin sensi	isation		
Skin sensitisation: May cau Respiratory sensitisation: N	se an allergic skin reaction. ot classified based on available information.		
Germ cell mutagenicity			
Not classified based on ava	ilable information.		
Carcinogenicity Not classified based on ava	ilable information		
Reproductive toxicity			
Not classified based on ava	ilable information.		
STOT - single exposure			
May cause drowsiness or d	izziness.		
STOT - repeated exposure Not classified based on ava			
Aspiration toxicity			
Not classified based on ava	ilable information.		
Further information			
Product:			
Remarks: Toxicology data f	or the components on data on the components and the toxicolog e classification criteria are not met	y of similar products.	

Based on available data, the classification criteria are not met.



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SECTION 12: Ecological information

12.1 Toxicity

,	
Components:	
Hexamethylene diisocyanate	e, oligomers:
Toxicity to fish	: LC50 (Danio rerio (zebra fish)): > 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
n-butyl acetate:	
Toxicity to algae	: EC50 (Desmodesmus subspicatus (green algae)): 647,7 mg/l Exposure time: 72 h
xylene:	
Toxicity to fish	: LC50 (Oncorhynchus mykiss (rainbow trout)): 3,3 mg/l Exposure time: 96 h
12.2 Persistence and degradabili	ty
No data available	
12.3 Bioaccumulative potential	
No data available	
12.4 Mobility in soil	
No data available	
12.5 Results of PBT and vPvB as	sessment
Product:	
Assessment	: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
12.6 Other adverse effects	
Product: Additional ecological infor- mation	: There is no data available for this product.



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SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	 The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
European Waste Catalogue	: 08 01 11* waste paint and varnish containing organic sol- vents or other dangerous substances
Contaminated packaging	: 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number	
ADR	: UN 1866
IMDG	: UN 1866
ΙΑΤΑ	: UN 1866
14.2 UN proper shipping name	
ADR	: RESIN SOLUTION
IMDG	: RESIN SOLUTION
ΙΑΤΑ	: Resin solution
14.3 Transport hazard class(es)	
ADR	: 3
IMDG	: 3
ΙΑΤΑ	: 3
14.4 Packing group	
ADR Packing group	: 11



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Classification Code Hazard Identification Number Labels Tunnel restriction code	: F1 : 33 : 3 : (D/E)	
IMDG Packing group Labels EmS Code	: II : 3 : F-E, S-E	
IATA Packing instruction (cargo aircraft) Packing instruction (passen-		
ger aircraft) Packing instruction (LQ) Packing group Labels	: Y341 : II : Flammable Liquids	
14.5 Environmental hazards		
ADR Environmentally hazardous	: no	
IMDG Marine pollutant	: no	
14.6 Special precautions for user No data available		
14.7 Transport in bulk according	to Annex II of MARPOL 73/78 an	d the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	: Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	: Not applicable
Regulation (EC) No 850/2004 on persistent organic pol- lutants	: Not applicable



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Regulation (EC) No 649/2012 of the European Parlia- : Not applicable ment and the Council concerning the export and import of dangerous chemicals		
REACH - Restrictions on the ma the market and use of certain da preparations and articles (Annex	ngerous substances, low	nditions of restriction for the fol- ving entries should be considered:
Seveso III: Directive 2012/18/EU major-accident hazards involving	•	d of the Council on the control of
P5c	FLAMMABLE LIQUIDS	Quantity 1 Quantity 2 5.000 t 50.000 t
Volatile organic compounds	(VOCV) Volatile organic compounds (V Directive 2010/75/EU of 24 No emissions (integrated pollution	/OC) content: 61,06 % ovember 2010 on industrial
	g/l Remarks: VOC content exclud	
	Directive 2010/75/EU of 24 No emissions (integrated pollution Volatile organic compounds (V g/l Remarks: VOC content valid o on wood surfaces	n prevention and control) /OC) content: 61,53 %, 627,64
Other regulations	regarding hazardous substance Regulation on Classification, L	gulation on Safety data sheets ces and mixtures". .abelling and Packaging of Sub- 11 December 2013, Numbered nment and Forestry. ety Measures Of Working with 12.08.13, numbered 28733
	Take note of Directive 92/85/E tion or stricter national regulati	EC regarding maternity protec- ions, where applicable.

SECTION 16: Other information

Full text of H-Statements

H225	: Highly flammable liquid and vapour.
H226	: Flammable liquid and vapour.
H302	: Harmful if swallowed.

According to 13 December 2014, No:29204, "Ministry of Environment and Urbanization; Regulation on Safety data sheets regarding hazardous substances and mixtures".



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H304	: May be fatal if sy	wallowed and enters	airways.	
H312		Harmful in contact with skin.		
H315	: Causes skin irrit	Causes skin irritation.		
H317	: May cause an a	llergic skin reaction.		
H319	: Causes serious			
H332	: Harmful if inhale			
H335	: May cause resp			
H336		siness or dizziness.		
H373		May cause damage to organs through prolonged or repeat		
	exposure if inha			
Full text of other abbrev	ations			
Acute Tox.	: Acute toxicity			
Asp. Tox.	: Aspiration hazar	ď		
Eye Irrit.	: Eye irritation			
Flam. Liq.	: Flammable liqui	ds		
Skin Irrit.	: Skin irritation			
Skin Sens.	: Skin sensitisatio	n		
STOT RE	: Specific target o	rgan toxicity - repeat	ed exposure	
STOT SE	: Specific target o	rgan toxicity - single	exposure	
ADR		: European Agreement concerning the International Carria		
	Dangerous Goo		C C	
CAS	: Chemical Abstra			
DNEL	: Derived no-effect	Derived no-effect level		
EC50	: Half maximal eff	ective concentration		
GHS	: Half maximal eff	Half maximal effective concentration International Air Transport Association International Maritime Code for Dangerous Goods		
ΙΑΤΑ	: International Air			
IMDG				
LD50		: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of		
	test animals)		, , ,	
LC50	: Median lethal co	ncentration (concent	rations of the chemical in	
			luring the observation	
	period)		C	
MARPOL		nvention for the Prev	ention of Pollution from	
	Ships, 1973 as r	Ships, 1973 as modified by the Protocol of 1978 Occupational Exposure Limit		
OEL				
PBT		Persistent, bioaccumulative and toxic		
PNEC	: Predicted no effe	Predicted no effect concentration		
REACH	: Regulation (EC)	Regulation (EC) No 1907/2006 of the European Parliament		
-		and of the Council of 18 December 2006 concerning the Reg		
			nd Restriction of Chemi-	
			an Chemicals Agency	
SVHC		Substances of Very High Concern		
vPvB		and very bioaccumula	ative	
Classification of the mix			on procedure:	
Flam. Liq. 2	H225	Based on pr	oduct data or assessment	
Eye Irrit. 2	H319	Calculation	method	
-				



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Skin Sens. 1	H317		Calculation method
STOT SE 3	H336		Calculation method

SDS Author

Atilim Yetiskin yetiskin.atilim@tr.sika.com +902165810647 Certification number; gbf01.13.06 certification date ; 24.03.2018

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

TR / EN